

**24. FORM 5 DETAILED FACILITY AND EQUIPMENT DATA**

This FORM 5 must be appended to Section A of the Project Proposal. (See Section 4.5 of this RFP.)

Unless otherwise specified in this Proposal form, variable quantities (i.e. temperature, pressures, mass and volumetric flows, gas and liquid velocities, heat duties, powers and efficiencies) are to be given for operating conditions which correspond with the Maximum Continuous Rating (MCR) operation of the unit of equipment assuming fuel HHV – 13.0 MJ/kg. The terms "design," and "maximum continuous rating (MCR)," are synonymous. Unless otherwise indicated, "percent" and "%" mean weight percent.

**PART A – GENERAL**

1. Drawings. Note drawing requirements identified in Section 4.5.1 of the RFP and the Technical Requirements.
2. Process Flow Diagram. The process flow diagram and called for in Section X will be found in Drawing No. \_\_\_\_\_
3. Mass Balance Diagrams for the same three (3) cases as in Item 4 below. See attached Drawings Nos. \_\_\_\_\_, through \_\_\_\_\_.
4. Process Energy Balances:

Complete the following table for each column, corresponding to varying fuel HHV.

<b>CASE A</b>			
HHV, Processible Waste MJ/kg	<b>11.0 Low</b>	<b>13.0 MCR</b>	<b>15.0 High</b>
Furnace/Boiler Unit Feed Rate			
Excess air, %			
<b>Furnace/boiler Losses per Unit (MJ/kg):</b>			
Dry gas			
Sensible heat in dry gas			
H <sub>2</sub> and H <sub>2</sub> O in fuel			
H <sub>2</sub> O in combustion air			
H <sub>2</sub> O from Residue pit & quench			
Unburned combustibles			
Radiation and convection			
Unaccounted (mfr.'s margin, max. 1.5%)			
<i>Subtotal furnace/boiler losses</i>			
(MJ/hr), per unit			
<b>Total steam output:</b>			
Pressure, bars			
Temperature, °C			
Mass flow, kg/hr (sum all units)			
Net efficiency of steam generating units, %			

<b>Main Steam for each unit:</b>			
Pressure, bars			
Temperature, °C			
Mass flow, kg/hr			
<b>Process Flow:</b>			
Pressure, bars			
Temperature, °C			
Mass flow, kg/hr			
<b>Extractions:</b>			
Feedwater Heater			
Pressure, bars			
Temperature, °C			
Mass flow, kg/hr			
Dearator			
Pressure, bars			
Temperature, °C			
Mass flow, kg/hr			
<b>Plant Heat Rate</b>			
Gross, HHV based			
Net, HHV based			
Turbine Heat Rate (average each unit)			
<b>Energy Summary:</b>			
Gross TG power output, MW, total			
In-plant electric consumption, MW			
Net Facility power output, MW			
Corresponding diagrams as described in Section 4.5.1 of the RFP Drawing Nos.:			
Furnace/Boiler MCR (each unit) in Tonne per hour of Processible Waste			

5. Facility Water Mass Balance Diagrams for: (a) average day and (b) peak day Facility Water Consumption conditions.

a. 426 tonne/day Facility Throughput, average day of year with respect to Facility water consumption. See attached Drawing No. \_\_\_\_\_.

b. 426 tonne/day Facility Throughput, peak summertime daily Facility Water Consumption for average climatological year. See Drawing No. \_\_\_\_\_.

Basis for both a) and b) above is HHV = 13.0 MJ/kg and 426 tonne/day Throughput.

6. a. Line Diagram complete with protective relays and metering. See attached Drawing Nos. \_\_\_\_\_

b. Electrical transmission structure detail. See attached Drawing No. \_\_\_\_\_.



**PART B – COMBUSTION PLANT EQUIPMENT**

Parts B and C must be accompanied by a complete process flowsheet sufficiently detailed so as to indicate each of the stream flows for which data is requested in Parts B and C of this Proposal FORM 5. Each stream will be numbered, and these numbers will be inserted *in Parts B and C* where indicated by the heading “STM#” meaning “stream number”.

1. Steam Generating Unit
  - a. Manufacturer/Number of Units \_\_\_\_\_ / \_\_\_\_\_
  - b. Furnace Volume, m<sup>3</sup> \_\_\_\_\_
  - c. Gross furnace heat liberation rate, volume basis, MJ/m<sup>3</sup>) \_\_\_\_\_
  - d. Gross heat release per plan area grate, MJ/meter \_\_\_\_\_
  - e. Declared parameters (See Notes 1, 2 and 3 below):
    1. MCTD Tonnes per hr<sup>1</sup> \_\_\_\_\_
    2. MCR Tonnes per hr<sup>2</sup> \_\_\_\_\_
    3. TOL<sub>f</sub> Tonnes per hr<sup>3</sup> \_\_\_\_\_
    4. Period, basis for TOL (hours) \_\_\_\_\_

**Notes:**

1. MCTD refers to “minimum continuous turndown” capability and means the lowest point each unit can safely operate for extended periods, without supplemental fuel firing. The required MCTD is 75%.. (See Technical Requirements, Subsection 3.3).
2. MCR refers to Maximum Continuous Rating. See note at top of this Proposal form.
3. TOL<sub>f</sub> refers to “temporary overload” and means specifically the control point conditions with the furnace/boiler unit operating at its maximum temporary overload capacity. Company to indicate period (number of hours) as basis for TOL<sub>f</sub>.

	<u>STM#</u>	<u>MCTD</u>	<u>MCR</u>	<u>TOL<sub>f</sub></u>
f. Steam Flow, kg/hr				
Superheater outlet	_____	_____	_____	_____
Boiler blowdown	_____	_____	_____	_____
Economizer inlet	_____	_____	_____	_____
Sootblowers	_____	_____	_____	_____
Attemporator, if applicable	_____	_____	_____	_____
Feedwater pump	_____	_____	_____	_____

g.	Steam and Water Pressures, bars				
	Superheater outlet	_____	_____	_____	_____
	Steam drum	_____	_____	_____	_____
	Economizer inlet	_____	_____	_____	_____
	Sootblowers	_____	_____	_____	_____
h.	Steam and Water Temperatures, °C				
	Superheater outlet	_____	_____	_____	_____
	Primary superheater outlet if app.	_____	_____	_____	_____
	Economizer inlet	_____	_____	_____	_____
	Economizer outlet	_____	_____	_____	_____
i.	Steam Purity	_____	_____	_____	_____
	Average solids in outlet steam, ppm	_____	_____	_____	_____
	Maximum cation conductivity, Microhm/cm	_____	_____	_____	_____
	Maximum silica, ppb	_____	_____	_____	_____
j.	Flue Gas Flows leaving economizer kg/hr	_____	_____	_____	_____
k.	Flue Gas Pressures, +/- mm H <sub>2</sub> O				
	Furnace inlet	_____	_____	_____	_____
	Furnace exit	_____	_____	_____	_____
	Economizer exit	_____	_____	_____	_____
	ID Fan inlet	_____	_____	_____	_____
	ID Fan outlet	_____	_____	_____	_____
	Stack inlet	_____	_____	_____	_____
l.	Average Flue Gas Temperatures, °C				
	Furnace temperature, max.	_____	_____	_____	_____
	Superheater (inlet)	_____	_____	_____	_____
	Economizer exit	_____	_____	_____	_____
	Baghouse (inlet)	_____	_____	_____	_____
	APC outlet	_____	_____	_____	_____
	Stack exit	_____	_____	_____	_____
m.	Average flue Gas Velocities, meter/s				
	Through furnace pass	_____	_____	_____	_____
	Through superheater section	_____	_____	_____	_____
	Through Boiler section	_____	_____	_____	_____

	Through economizer	_____	_____	_____	_____
	Through baghouse	_____	_____	_____	_____
	Maximum duct velocity	_____	_____	_____	_____
	Stack exit (> 60 meter/s)	_____	_____	_____	_____
n.	Air Flows, kg/hr	_____	_____	_____	_____
	Secondary air inlet	_____	_____	_____	_____
	Primary air inlet	_____	_____	_____	_____
	Excess air for fan sizing, %	_____	_____	_____	_____
o.	Air Pressures, mm H <sub>2</sub> O (in H <sub>2</sub> O) FD fan outlet	_____	_____	_____	_____
	Air heater pressure drop	_____	_____	_____	_____
	Pressure drop through grate	_____	_____	_____	_____
	Secondary fan outlet	_____	_____	_____	_____
p.	Air Temperatures, °C	_____	_____	_____	_____
	Design ambient, min. °C	_____	_____	_____	_____
	Air temperature to forced draft fan and Secondary air fan, °C (for boiler performance Evaluation)	_____	_____	_____	_____
q.	Design humidity	_____	_____	_____	_____
	Primary air heater inlet	_____	_____	_____	_____
	Primary air heater outlet	_____	_____	_____	_____
r.	Raw Gas Loadings	_____	_____	_____	_____
	Portion of total Residue leaving boiler with Flue gas, weight percent Typical concentration of particulate in flue Gas leaving boiler, mg/Rm <sup>3</sup> @ 11% O <sub>2</sub>	_____	_____	_____	_____
	Typical size of particulate in flue gas. %	_____	_____	_____	_____
	pm 2.5-<10 microns	_____	_____	_____	_____ pm
	10	_____	_____	_____	_____
	> 10 microns	_____	_____	_____	_____
s.	Design clean Gas Loadings	_____	_____	_____	_____
	Portion of total particulate matter leaving Stack with flue gas, %	_____	_____	_____	_____
	Particle size distribution in flue gas, %	_____	_____	_____	_____
	pm 2.5-<10 microns	_____	_____	_____	_____ pm
	10	_____	_____	_____	_____
	> 10 microns	_____	_____	_____	_____
t.	Estimated stack emissions based on an installed capacity of 213 tonnes per day per unit (for a two unit system) of Reference Waste at 12.8 MJ/kg and plant Operating conditions corrected in order to Generate an equivalent flue gas rate @ 11% O <sub>2</sub> Dry, 101 kPa and 25° C.	_____	_____	_____	_____

	Uncontrolled mg/Rm <sup>3</sup>	Controlled mg/Rm <sup>3</sup>
<b>POLLUTANTS:</b>		
Sulfur Dioxide (SO <sub>2</sub> )	_____	_____
Hydrogen Chloride (HCl)	_____	_____
Hydrogen Fluoride (HF)	_____	_____
Oxides of Nitrogen (NO <sub>x</sub> )	_____	_____
Carbon Monoxide (CO)	_____	_____
Mercury (Hg)	_____	_____
Cadmium (Cd)	_____	_____
Cadmium and Thallium (Cd + Th)	_____	_____
Lead (Pb)	_____	_____
Sum of (As, Ni, Co, Pb, Cr, Cu, V, Mn, Sb)	_____	_____
Dioxins (as TEQ Toxic Equivalents)	_____	_____
Total Particulate Matter _____	_____	_____
Organic Matter (as CH <sub>4</sub> )_	_____	_____
<b>OTHER POLLUTANTS:<sup>3</sup></b>		
<i>Trace Metals:</i>		
Chromium (hexavalent)	_____	_____
Total Chromium (and compounds)	_____	_____
Aluminum Oxide	_____	_____
Arsenic	_____	_____
Barium	_____	_____
Phosphorus Pentachloride	_____	_____
Selenium	_____	_____
Respirable Silica (less than 10 micrometres)	_____	_____
Ammonia Slip (at stack)	_____	_____
<i>Polycyclic Organic Matter:</i>		
Acenaphthylene	_____	_____
Acenaphthene	_____	_____
Anthracene	_____	_____
Benzene	_____	_____
Benzo(a)anthracene	_____	_____
Benzo(b)fluoranthene	_____	_____
Benzo(k)fluoranthene	_____	_____
Benzo(a)fluorene	_____	_____
Benzo(b)fluorene	_____	_____
Benzo(ghi)perylene	_____	_____
Benzo(a)pyrene	_____	_____
Benzo(e)pyrene	_____	_____
2-chloronaphthalene	_____	_____
Chrysene	_____	_____

<sup>3</sup> As stipulated in the latest revisions to Ontario Regulations 419/05, or as stipulated by the Ontario Ministry of Environment in the Certificate of Approval.

Coronene	_____	_____
Dibenzo(a,c)anthracene	_____	_____
9,10 – dimethylanthracene	_____	_____
7,12 – dimethylbenzo(a)anthracene	_____	_____
Fluoranthene	_____	_____
Fluorine	_____	_____
Indeno(1,2,3 – cd)pyrene	_____	_____
2 – methylanthracene	_____	_____
3 – methylcholanthrene	_____	_____
1 – methylnaphthalene	_____	_____
2 – methylnaphthalene	_____	_____
1 – methylphenanthrene	_____	_____
9 – methylphenanthrene	_____	_____
Naphthalene	_____	_____
Pentachlorophenol	_____	_____
Perylene	_____	_____
Phenanthrene	_____	_____
Picene	_____	_____
Polychlorinated Biphenyls	_____	_____
Pyrene	_____	_____
Tetralin	_____	_____
1,2,4 – Trichlorobezene	_____	_____
Triphenylene	_____	_____
Dibenzo(a,h)anthracene	_____	_____
Dibenzo(a,e)pyrene	_____	_____
Quinoline	_____	_____
Biphenyl	_____	_____
O-terphenyl	_____	_____
M-terphenyl	_____	_____
P-terphenyl	_____	_____
 <i>Other Volatile Organic Matter:</i>		
Acetaldehyde	_____	_____
Acetone	_____	_____
Acrolein	_____	_____
Bromodichloromethane	_____	_____
Bromoform	_____	_____
Bromomethane	_____	_____
Butadiene, 1,3 -	_____	_____
Butanone, 2 -	_____	_____
Carbon tetrachloride	_____	_____
Chloroform	_____	_____
Cumene	_____	_____
Dibromochloromethane	_____	_____
Dichlorodifluoromethane	_____	_____
Dichloroethane, 1,2 -	_____	_____
Dichloroethane, trans – 1,2 -	_____	_____
Dichloroethene, 1,1 -	_____	_____
Dichloropropane, 1,2 -	_____	_____

Ethylbenzene	_____	_____
Ethylene Dibromide	_____	_____
Formaldehyde	_____	_____
Mesitylene	_____	_____
Methylene chloride	_____	_____
Styrene	_____	_____
Tetrachloroethene	_____	_____
Toluene	_____	_____
Trichloroethane, 1,1,1 -	_____	_____
Trichloroethene	_____	_____
Trichloroethylene, 1,1,2 -	_____	_____
Trichlorofluoromethane	_____	_____
Trichlorotrifluoroethane	_____	_____
Vinyl chloride	_____	_____
Xylenes, m-, p- and o-	_____	_____

u. Estimated Fugitive Emissions:

		<u>Emissions tonne/yr</u>
1.	Waste Handling and Storage	_____
2.	Residue Handling, Storage Treatment	
	(a) Bottom Ash System	_____
	(b) Fly Ash (include. boiler fly ash	_____
3.	On-Site Fuel Storage	_____
4.	Sorbent Handling, Storage and Preparation	_____
5.	Ammonia Slip, Handling, Storage and Preparation (if applicable)	_____
6.	Other: _____	_____

v. Describe method used to estimate uncontrolled fugitive emissions and measures to be used to control these emissions:

w. Describe measures to be used to control odours resulting from waste handling and storage during normal operations:

x. Describe measures to be used to control odours resulting from waste handling and storage during normal operations:

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y.	Residue	<u>MCTD</u>	<u>MCR</u>	<u>TOL<sub>f</sub></u>
	Bottom ash, kg/hr (dry)	_____	_____	_____
	Fly ash, kg/hr (dry)	_____	_____	_____
	Moisture of Residue (combined ash)	_____	_____	_____
	Weight percent	_____	_____	_____
	Weight of Residue (combined ash) kg/hr	_____	_____	_____

z.	Gas Side Design Data	
	Furnace Design Pressure, mm H <sub>2</sub> O	_____
	Boiler Design Pressure, mm H <sub>2</sub> O	_____
	Ductwork Design Pressure, mm H <sub>2</sub> O	_____
	Scrubber, mm H <sub>2</sub> O (if appl.)	_____
	Baghouse Design Pressure, mm H <sub>2</sub> O	_____

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aa. Boiler Data

Steam Drum/Mud Drum \_\_\_\_\_

Inside dia. and thickness of drum, mm \_\_\_\_\_

Boiler section heat transfer surface are, m<sup>2</sup> \_\_\_\_\_

Boiler tube O.D./wall thickness, mm \_\_\_\_\_ / \_\_\_\_\_

Boiler tube spacing, mm \_\_\_\_\_

Waterwall tube O.D./wall thickness, mm \_\_\_\_\_ / \_\_\_\_\_

Tube arrangement, check one \_\_\_\_\_ in line, \_\_\_\_\_ staggered

Design Pressure, bars \_\_\_\_\_

bb. Superheater Data

	<u>Primary</u>	<u>Reheat</u> (if applies)
Design pressure, bars	_____	_____
Primary superheater surface, m <sup>2</sup>	_____	_____
Size and material of superheater outlet header	_____	_____
Type of attemperator	_____	_____
Superheater tube O.D./wall thickness, mm	_____ / _____	_____ / _____
Superheater tube spacing, mm	_____	_____
State tube arrangement: inline or staggered	_____	_____
Superheater pressure drop at GL and Over pressure flow, bars	_____	_____

cc. Economizer Data

Type of economizer \_\_\_\_\_

Design pressure, bars \_\_\_\_\_

Effective heat transfer surface, m<sup>2</sup> \_\_\_\_\_

Size/material of economizer inlet nozzle \_\_\_\_\_ / \_\_\_\_\_

Tube O.D. wall thickness, mm \_\_\_\_\_ / \_\_\_\_\_

Tube spacing, mm \_\_\_\_\_

Tube arrangement, check one staggered \_\_\_\_\_ in line, \_\_\_\_\_ staggered

dd. Main steam line pressure drop at TOL<sub>f</sub> and 5%  
over pressure flow, bars (excluding boiler stop  
check valve) \_\_\_\_\_

ee. Boiler stop check valve pressure drop at furnace  
TOL<sub>f</sub> and over pressure flow, bars \_\_\_\_\_

2. Refuse Handling Cranes

a. Manufacturer, Model No. \_\_\_\_\_

b. Quantity (primary/spare) \_\_\_\_\_

c. Crane Capacity, tonne \_\_\_\_\_

d. Grapple Size, m<sup>3</sup> \_\_\_\_\_

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- e. Grapple Type \_\_\_\_\_
- f. Crane design handling rate, tonne/hr \_\_\_\_\_
- g. Speeds at full load \_\_\_\_\_
  - 1. Hoist, m/min \_\_\_\_\_
  - 2. Bridge travel, meter/min \_\_\_\_\_
  - 3. Trolley travel, meter/min \_\_\_\_\_
- h. Maximum hoist lift, meter \_\_\_\_\_
- i. Controls, type \_\_\_\_\_
- j. CMAA Rating \_\_\_\_\_
- k. Description of Controls and Stationary Operator and degree of automation: \_\_\_\_\_

3. Pit Fire Safety Features (See also the Technical Requirements)

- a. Describe smoke and heat handling features: \_\_\_\_\_
- b. Describe safety features for protection of crane operator: \_\_\_\_\_
- c. Describe pit fire control equipment: \_\_\_\_\_
- d. Justification as to the sufficiency of proposed fire water provisions as called for in the Technical Requirements. See attached sheets numbered \_\_\_\_\_ through \_\_\_\_\_.

4. Refuse Hoppers and Feed Chutes

- a. Manufacturer, Model \_\_\_\_\_ / \_\_\_\_\_
- b. Hopper Capacity, volume/density m<sup>3</sup> @ kg/m<sup>3</sup> \_\_\_\_\_ @ \_\_\_\_\_
- c. Hopper Material/Plate Thickness, mm \_\_\_\_\_
- d. Feed Chute
  - 1. Dimensions, LxW, meter \_\_\_\_\_ x \_\_\_\_\_
  - 2. Size of largest item which will pass Through chute, LxWxH, meter \_\_\_\_\_ x \_\_\_\_\_ x \_\_\_\_\_
  - 3. Chute cooling system \_\_\_\_\_
  - 4. Shut off damp, size, meter x meter \_\_\_\_\_ x \_\_\_\_\_

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e.	Level Indicators, qty. and type			
	5. <u>Refuse Feeders</u>			
a.	Type and Manufacturer			
b.	Capacity (24 hr. maximum), tonne/hr			
	6. <u>Stokers and Grates</u>			
a.	Type and Manufacturer			
b.	Grate Area, m <sup>2</sup>			
c.	Grate Material Type			
d.	Grate bar life, hours (20,000 hr min)			
e.	Cross-sectioned area of grate bar(s), m <sup>2</sup>			
f.	End/Side Seal Material			
g.	Sifting Handling Description			
h.	No. Siftings Hoppers			
i.	Capacity Control Method			
j.	Grate Cooling System (i.e. air, water)			
	7. <u>Fans</u>	<u>FD</u>	<u>SA</u>	<u>ID</u>
a.	Manufacturer			
b.	Type of Wheel			
c.	Diameter of Wheel			
d.	Net Operation Requirements:			
	Capacity, kg/hr, m <sup>3</sup> /min			
	Gas/Air temperature, °C			
	Static pressure, kPa			
	Efficiency, %			
	Power to fan coupling, kW			
e.	Test Block Requirements:			
	Capacity, kg/hr, m <sup>3</sup> /min			
	Gas/Air temperature, °C			
	Static pressure, kPa			
	Efficiency, %			
	Power to fan coupling, kW			
f.	Motor Data:			

	Manufacturer	_____	_____	_____
	Motor size, kW	_____	_____	_____
	Frame Size	_____	_____	_____
	Enclosure Type	_____	_____	_____
	Service Factor	_____	_____	_____
	Volts/phase/Hz	_____	_____	_____
	Full load current, amp	_____	_____	_____
g.	Variable Frequency Drive Data:			
	Manufacturer	_____	_____	_____
	Other	_____	_____	_____
h.	Type/Manufacturer of bearings	_____	_____	_____
i.	Materials			
	Wheel	_____	_____	_____
	Shaft	_____	_____	_____
	Scroll	_____	_____	_____
j.	Operating speed, rpm	_____	_____	_____
	<b>8. <u>Air Preheaters</u></b>			
a.	Manufacturer, Type, Model No.	_____		
b.	Number, Size, mm x mm	_____	/	_____ / _____ x _____
c.	Duty, MJ/hr	_____		
d.	Design Conditions			
	Inlet temperature, °C	_____		
	Outlet temperature, °C	_____		
e.	Heat transfer medium	_____		
	<b>9. <u>Residue Handling System</u></b>			
a.	Bottom Ash System: Primary/Standby			
	Manufacturer	_____	/	_____
	Type	_____	/	_____
	Capacity, tonne/hr	_____	/	_____
	Residue Pit Dimensions, ((LxWxD) from Bottom ash inlet point) in meters	_____	x	_____ x _____

Design density of bottom ash for  
storage/Structural design, kg/m<sup>3</sup>

\_\_\_\_\_ / \_\_\_\_\_

Type of drive for conveyance system

Capacity of drive mechanism (i.e. if Motor drive,  
kW

Size of largest item passable through System,  
LxWxH, meter

\_\_\_\_\_ x \_\_\_\_\_ x \_\_\_\_\_

b. Air Pollution Control Equipment Ash System  
Manufacturer

Type

Capacity, tonne/hr

Dimensions, mm

Design density for Storage/structural design,  
kg/m<sup>3</sup>

Type of drive for conveyance system

Capacity of drive mechanism i.e. if motor drive,  
kW

c. Boiler Fly Ash System  
Manufacturer

Type

Capacity, kg/hr

Dimensions, mm

Design density of fly ash for storage/Structural  
design, kg/m<sup>3</sup>

Type of drive for conveyance system	
Capacity of drive mechanism (e.g., if motor drive, kW)	
Compatibility with separate APC fly ash collection	
d. Fly Ash Storage Silo	
Manufacturer	
Type	
Capacity, tonne and No. of days	
Dimensions, mm	
Type of unloading system	
Dust control/collection system	
e. Maximum water use, total Residue handling system, lpd	
10. <u>Stack</u>	
a. Manufacturer	
b. Number of Flues	
c. Diameter of Flues	
d. flue Material/Thickness, mm	
e. Height, meters	
f. Insulation Properties	
11. <u>Soot Removal System</u>	
a. Manufacturer	
b. Type (e.g., steam sootblower, rapping)	
c. Description of System and Controls:	

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12.	<u>Fabric Filter Data</u>	
a.	Air-to-Cloth Ratio:	
	Net	
	Gross	
b.	Number of Compartments	
c.	Manufacturer	
d.	Flue Gas Data (per unit)	
	Maximum Flow, actual m <sup>3</sup> /min	
	Maximum Temperature, °C	
	Flange-to-Flange Pressure Drop, mm Hg	
e.	Particulate Removal Efficiency	
	Efficiency, %	
	Inlet loading at 11% O <sub>2</sub> , mg/Rm <sup>3</sup>	
	Outlet Loading at 11% O <sub>2</sub> , mg/Rm <sup>3</sup>	
f.	Item Descriptions	
	Number of Bags/Compartment	
	Diameter and length of each Bag, mm	/
	Service Life (minimum), hours	
	Bag Frames, if applicable	
	Shell material, ASTM	
	Hoppers	
	Quantity, number	
	Capacity, tonne each	
	Storage Capacity, hours @ GL	
	Material Type	

g. Description of System for Removing Collected Material:

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---

h. Power Consumption

Connected, kW

Operating, kW

---

---

i. Compressed Air Consumption (annual average), m<sup>3</sup>/min

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j. Insulation

Materials

Thickness, mm

Areas covered

Cladding

---

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k. Shell

Materials

Thickness, mm

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l. Accessories (Description)

Hopper Heaters

Hopper Vibrators

Poke Holes

Air Tight Connection at Hopper Outlet

Temperature Control for Reverse Air Or Pulse Jet Air

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m. Monitoring System (Description)

Type and Quantity of Sensors

/

Type and Quantity of Signal Processors

/

Type of Control Unit

Type of Alarm

13. Acid Gas Scrubbing Equipment (Spray-dry, Dry injection or wet scrubber)

a. Type (e.g. semi-dry, dry, or wet)

b. Number of Units

c. Manufacturer

d. Flue Gas Data (per unit)

Maximum Flow, ACMM

Maximum Temperature, °C

Flange-to-Flange Pressure Drop, mm Hg

Maximum Outlet Temperature, °C

Minimum Outlet Temperature, °C

Average Outlet Temperature, °C

e. Removal Efficiencies

1. HCl

a. Efficiency, %

b. Inlet Concentration, mg/Rm<sup>3</sup> @11% O<sub>2</sub>

c. Outlet Concentration, mg/Rm<sup>3</sup> @11% O<sub>2</sub>

2. SO<sub>2</sub>

a. Efficiency, %

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b.	Inlet Concentration, mg/Rm <sup>3</sup> @11% O <sub>2</sub>	
c.	Outlet Concentration, mg/Rm <sup>3</sup> @11% O <sub>2</sub>	
f.	Chemical Used for Neutralization (e.g. pebble lime, hydrated lime, etc.)	
g.	Average Neutralization Chemical Use (per unit), kg/hr	
h.	Average Water Use (per unit), lpm	
i.	Electric Power (Total) Connected, KW	
	Operating (Annual Average), KW	
j.	Compressed Air Use (Average Annual Consumption per Unit), dry std m <sup>3</sup> /min	
k.	Atomization System Type	
	Manufacturer	
l.	Control and Instrumentation HCl	
	SO <sub>2</sub>	
	Outlet Temperature	
m.	Materials of construction and description Chemical Storage	
	Chemical Slaker	
	Chemical Pump	
	Chemical/Water Solution % at Atomizer	
	Scrubber Shell Material and Thickness	

- n. Describe Neutralization Chemical Loading, Storage, Slaking or Slurry injection, and atomization system (include number of units and spares)

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- o. Atomization System Replacement (Describe expected equipment downtime associated with each replacement and number of replacements per year)

---

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If dry injection is proposed:

- p. Materials of construction and description

Reagent Storage

Scrubber Shell Material and Thickness

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- q. Describe Loading, Storage, Powder injection, and water atomization system (include number of units and spares)

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---

- r. Atomization System Replacement (Describe expected equipment downtime associated with replacement)

---

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**PART C - BALANCE OF FACILITY SYSTEMS**

14. Turbine-Generator System:

- a. Manufacturer \_\_\_\_\_
- b. Model No. \_\_\_\_\_
- c. Nameplate Capacity, MW (each unit) \_\_\_\_\_ / \_\_\_\_\_
- d. High Pressure Throttle Flow at TOL<sub>1</sub> and 5%  
Over Pressure, kg/hr (See Note 3 below) \_\_\_\_\_

- |                                       | <u>STM#</u> | <u>MCTDTG<sup>1</sup></u> | <u>MCR<sup>2</sup></u> | <u>TOL<sub>1</sub><sup>3</sup></u> |
|---------------------------------------|-------------|---------------------------|------------------------|------------------------------------|
| e. High Pressure Throttle Flow, kg/hr | _____       | _____                     | _____                  | _____                              |
| f. Throttle Steam Pressures, bars     | _____       | _____                     | _____                  | _____                              |

**NOTES:**

<sup>1</sup> MCTDTG above refers to “maximum continuous turndown-turbine/generator” and above means specifically the control point conditions at maximum permissible turndown of the turbine/generator set.

<sup>2</sup> MCR refers to Maximum Continuous Rating. See note at top of this Proposal form.

<sup>3</sup> TOL<sub>1</sub> above refers to “temporary (one hour) overload” and means specifically the control point conditions with the turbine/generator set unit operating at its maximum one hour overload capacity. (See the Technical Requirements).

- g. Throttle Steam Temperatures, °C \_\_\_\_\_
- h. Extraction Steam Pressures, bars \_\_\_\_\_
- i. Extraction Steam Temperatures, °C \_\_\_\_\_
- j. Turbine Exhaust Pressures, mmHg abs \_\_\_\_\_
- k. Turbine Generator Heat Rates,  
MJ/kWh, High Pressure Turbine \_\_\_\_\_
- l. Governing System Type \_\_\_\_\_
- m. Generator Voltage, kV \_\_\_\_\_
- n. Gland Steam Condenser
  - 1. Manufacturer \_\_\_\_\_
  - 2. Capacity, kg/hr and/or MJ/hr \_\_\_\_\_ / \_\_\_\_\_

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o. Generator Cooling System, description: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

15. Air Cooled Steam Condenser

a.	Manufacturer, Model	_____ / _____			
		<u>STM#</u>	<u>MCTDTG<sup>1</sup></u>	<u>MCR<sup>2</sup></u>	<u>TOL<sub>1</sub><sup>3</sup></u>
b.	Operating pressures, mm Hg abs (in Hg abs)	_____	_____	_____	_____
c.	Steam flows, kg/hr(kg/hr)	_____	_____	_____	_____
d.	Heat duties, MJ/hr	_____	_____	_____	_____
e.	Design dry bulb temperature, °C	_____	_____	_____	_____
f.	Quantity, no. of cells	_____	_____	_____	_____
g.	Design Range, °C	_____	_____	_____	_____
h.	Design Approach, °C	_____	_____	_____	_____
i.	Condensate Tank, size liters	_____	_____	_____	_____
j.	Condensate Pump number and type	_____	_____	_____	_____
k.	Condensate Pump, kW each	_____	_____	_____	_____
l.	Ductwork, diameter, mm	_____	_____	_____	_____
m.	Ductwork, length, meter	_____	_____	_____	_____
n.	Ductwork pressure drop, mm Hg	_____	_____	_____	_____
o.	Gas Removal System				
	1. Gas Removal System	_____	_____	_____	_____
	2. Pump kW, each	_____	_____	_____	_____
	3. Collection Tank, size, liters	_____	_____	_____	_____

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p.	Fan(s), number and type	_____	_____	_____	_____
q.	Fan motor kW each	_____	_____	_____	_____
r.	Variable Frequency Drive Data:				
	Number	_____	_____	_____	_____
	Type	_____	_____	_____	_____
s.	Fan electrical consumption (with VFDs), kW each	_____	_____	_____	_____
t.	Fan	Flow	control,	description:	
	_____				
	_____				
	_____				

16. Feedwater System (Provide a description of the feedwater cycle, with equipment arrangements)

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17. Boiler Feed Pumps

a.	Manufacturer, Model No.	_____	_____
b.	Quantity	_____	_____
c.	Design capacity, m <sup>3</sup> /min	_____	_____
d.	Design total head, meter	_____	_____
e.	Design inlet pressure, bars	_____	_____
f.	Design outlet pressure, bars	_____	_____
g.	Design temperature, °C	_____	_____
h.	Efficiency at design conditions, %	_____	_____
i.	Type of seals	_____	_____

Electric Drive

Steam Drive

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j.	Drive horsepower, kW	_____	_____
k.	Cooling method	_____	_____ N/A _____
l.	Energy consumption at design capacity		
1.	Electric, KW	_____	_____ N/A _____
2.	Steam, kg/hr	_____ N/A _____	_____
m.	Steam inlet pressure, bars	_____ N/A _____	_____
n.	Steam outlet pressure, bars	_____	_____

18. Condensate Pumps

a.	Manufacturer, Model No.	_____
b.	Quantity	_____
c.	Design capacity, m <sup>3</sup> /min	_____
d.	Design total head, meter	_____
e.	Motor horsepower, kW	_____
f.	Electrical power at design capacity, kW	_____

19. Circulating Water Pumps

a.	Manufacturer, Model No.	_____ / _____
b.	Quantity	_____
c.	Design capacity, m <sup>3</sup> /min	_____
d.	Design total head, mm	_____
e.	Motor horsepower, kW	_____
f.	Electrical consumption at design capacity, kW	_____

20. Auxiliary Cooling Water Pumps (Bearing Cooling Water Pumps)

a.	Manufacturer, Model No.	_____ / _____
b.	Quantity	_____
c.	Design capacity, m <sup>3</sup> /min	_____
d.	Design total head, mm	_____
e.	Motor horsepower, kW	_____

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f. Electrical consumption at design capacity, kW \_\_\_\_\_

21. Miscellaneous Pumps

a. Service \_\_\_\_\_

b. Manufacturer, Model \_\_\_\_\_

c. Quantity \_\_\_\_\_

d. Design capacity, m<sup>3</sup>/min \_\_\_\_\_

e. Design total head, meter \_\_\_\_\_

f. Motor horsepower, kW \_\_\_\_\_

g. Electrical consumption at design capacity, kW \_\_\_\_\_

22. Air Compressors

a. Manufacturer, model, type \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_

b. Quantity \_\_\_\_\_

c. Operating/design pressure, bars \_\_\_\_\_

d. Air dryer, manufacturer, model \_\_\_\_\_ / \_\_\_\_\_

e. Receiver, pressure/capacity \_\_\_\_\_ bars/ \_\_\_\_\_ m<sup>3</sup>

23. Miscellaneous Heat Exchangers

a. Manufacturer \_\_\_\_\_

b. Service, number \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_

c. Type, tube material \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_

d. Heat duty, MJ/hr. \_\_\_\_\_

e. Surface area, m<sup>2</sup> \_\_\_\_\_

24. Makeup Water Treatment/Demineralizer

a. Manufacturer \_\_\_\_\_

b. Description of system: \_\_\_\_\_

c. Design flow rate, m<sup>3</sup>/min and m<sup>3</sup>/day \_\_\_\_\_ / \_\_\_\_\_

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d. Redundancy in equipment number and capacity, description:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

e. Water quality monitor, description:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Wastewater Treatment

a. Manufacturer:

\_\_\_\_\_

b. Description of system:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Deaerating Feedwater Heater and Storage Tank

a. Manufacturer

\_\_\_\_\_

b. Quantity

\_\_\_\_\_

c. Tray material (if used)

\_\_\_\_\_

d. Storage tank capacity, liters

\_\_\_\_\_

e. Outlet capacity, kg/hr

\_\_\_\_\_

f. Oxygen content of water, cc/L

\_\_\_\_\_

g. Operating pressure, bars

\_\_\_\_\_

Feedwater Heaters

a. Manufacturer

\_\_\_\_\_

b. Quantity

\_\_\_\_\_

c. Heater duty, MJ/hr

\_\_\_\_\_

d. Heater steam-side pressure, temperature and stream number; bars, °C, STM#

\_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_

e. Heater terminal temperature difference, °C

\_\_\_\_\_

f. Heater drain cooler approach °C

\_\_\_\_\_

g. Tube material/type/no. passes

\_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_

h. Tube diameter and gauge, mm BWG

\_\_\_\_\_ / \_\_\_\_\_

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i. Cleanliness factor, % \_\_\_\_\_

Tanks, Demineralized Water and Condensate

Service	DMW	Cond.
a. Manufacturer	_____	_____
b. Design pressure and temperature, bars, °C	_____	
c. Size, liters	_____	_____
d. Material	_____	_____
<u>Tanks, Other</u>		
Service	DMW	Cond.
a. Manufacturer, Type	_____ / _____	_____ / _____
b. Service	_____	_____
c. Design pressure and temperature, bars, °C	_____	
d. Size, liters	_____	_____
e. Material	_____	_____
<u>Turbine Room Crane</u>		
a. Hoist Ratings		
1. Main hoist rating, tonnes	_____	
2. Auxiliary hoist rating, tonnes	_____	
b. Speeds at full load		
1. Main hoist, meter/min	_____	
2. Bridge travel, meter/min	_____	
c. Maximum hoist lift, meter	_____	
d. Controls, type	_____	
e. CMAA rating	_____	

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Miscellaneous Hoists and Cranes

(Other than those associated with railhaul system)

- a. Manufacturer, Model \_\_\_\_\_ / \_\_\_\_\_
- b. Location \_\_\_\_\_
- c. Type and function \_\_\_\_\_ / \_\_\_\_\_
- d. Capacity, tonne \_\_\_\_\_

Elevator(s)

- a. Manufacturer, Model \_\_\_\_\_ / \_\_\_\_\_
- b. Location \_\_\_\_\_
- c. Type and function \_\_\_\_\_ / \_\_\_\_\_
- d. Capacity, tonne \_\_\_\_\_

Fire Protection other than Pit

Building/Area

Type/Description

_____	_____
_____	_____
_____	_____
_____	_____

Heating and Ventilation

Building/Area

Capacity. m<sup>3</sup>/MJ/hr

Description/Function

_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

Mobile Equipment

Mfr/Model

No./Type

Description/Function

_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

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**PART D - ELECTRICAL AND INSTRUMENTATION AND CONTROL DATA**

1. Generator

Manufacturer, Model

Cooling System, description:

Capacity, MW

Power Factor

Voltage

Frequency/Short Circuit Ratio

Insulation Class

Overspeed Limitation

No. Terminal Leads

Type Fire Protection

Exciter Type, Voltage Controls,  
describe:

Generator Protective Relays

Type

Manufacturer

Model

Displays, meters and recorders, list on attached sheet by manufacturer, type and range

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compatibility with telemetry requirements, describe: \_\_\_\_\_

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2. Transformers

- a. Service \_\_\_\_\_
- b. Manufacturer \_\_\_\_\_
- c. Type, KVA Rating \_\_\_\_\_
- d. Voltage, No. Phases \_\_\_\_\_
- e. Taps \_\_\_\_\_
- f. Impedance \_\_\_\_\_
- g. Protective Relays (Type, Manufacturer, Model) \_\_\_\_\_

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3. Metal-Clad Switchgear

- Manufacturer \_\_\_\_\_
- Service \_\_\_\_\_
- Voltage \_\_\_\_\_
- Materials of Construction \_\_\_\_\_
- Description \_\_\_\_\_

4. DC System

- Battery Charger, (Type, Manufacturer, Model) \_\_\_\_\_
- Batteries (Type, Manufacturer, Model) \_\_\_\_\_
- Description \_\_\_\_\_

5. Essential AC System

- Invertor (Type, Manufacturer, Model) \_\_\_\_\_

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Description

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6. Power Factor Correction

Description, Type

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7. Synchronization and Paralleling Systems

Description of systems for generator synchronization and paralleling which allow all power sources to function either independently or in unison, using whatever generators are available. The requested description shall be written specifically for this Project. The manufacturer's standard descriptions which refer only to typical operation are not acceptable.

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8. Back-up Power (if applicable)

Diesel or gas turbine generator  
manufacturer, size

\_\_\_\_\_ / \_\_\_\_\_

Description of back-up power system (type, controls, logic):

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Description of interface with mainpower system, especially with regard to priority circuitry and load shedding devices.

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9. Control Hierarchy for Power Distribution Systems

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Briefly describe the overall approach towards electrical systems reliability identifying major circuits and their priorities. Explain how the systems will respond to electrical failures by automatically shedding loads on a priority basis. Discuss the order by which alternate power sources will be activated. The requested description shall be written specifically for this project. The manufacturer’s standard descriptions which refer only to typical operation are not acceptable.

---

Provide the outline, on a separate page, for a complete protective device and circuit study starting with utility incoming to the largest breaker in first downstream panel fed from switchgear<sup>1</sup>.

Furnish composite one-line diagram of the power distribution systems, showing all power transformers, disconnect switches, circuit breakers, fuses, positive relays, current transformers, power sources and other essential devices. See attached Figure \_\_\_\_\_.

Name specialty subcontractor to be selected for this task.

Fire Alarm and Detection System

Furnish a description of the basic system including the method of operation and supervision of each type of circuit, sequence of automatic and manual operation.

10. Lighting

Description of Outdoor and Indoor Systems:

\_\_\_\_\_

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Lumens (Foot-candles) at Control Room Panels

\_\_\_\_\_

---

Lumens (Foot-candles) at top of Pit

\_\_\_\_\_

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11. Emergency Lighting

Outline the type of emergency lighting to be used demonstrating that system shall be independent of all other wiring and shall be energized at all times:

12. Instrumentation and Controls

Control Room Facilities

1. Manufacturer \_\_\_\_\_

2. Description (refer to the attached sheets) \_\_\_\_\_

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Description of Panel and Local Instrumentation and Controls (manufacturers, types, logic).

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Description of control logic, auto/manual controls, main and remote control stations, primary instrumentation and metering.

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Description of Data Display and Storage Capabilities.

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Description of Compatibility with connectivity to the Regions' Offices

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**PART E - MISCELLANEOUS INFORMATION**

1. Spare Parts and Tools

Itemize the spare parts required and/or recommended for operation of the Project. Each item must show Quantity, Size, Model, Output, Rating, etc., and other pertinent information necessary for Procurement. See attached sheets \_\_\_\_\_.

2. Mobile Equipment

Furnish an additional list of all rolling stock and other mobile equipment not elsewhere listed. Provide manufacturer, size data, and description. See attached sheets \_\_\_\_\_.

3. Additional Equipment

Furnish an additional list of Project Equipment not previously included in this Proposal FORM 10. Provide manufacturer, size data and description information.

4. Additional Information

Furnish additional information for items requested where adequate space was not provided in this Proposal form. Reference these sheets in the proposal form.